

**MATERIALS FINER THAN No. 200 SIEVE
IN
MINERAL AGGREGATE
BY
WASHING
AASHTO T 11**

APPARATUS

- ☐ Sieves
 - ☐ Lower Sieve -- No. 200
 - ☐ Upper Sieve -- Range of No. 8 to No. 16
- ☐ Container of sufficient size to contain sample and permit vigorous agitation without loss of sample or water
- ☐ Oven maintained at $230 \pm 9^{\circ}\text{F}$
- ☐ Spoon or trowel
- ☐ Mechanical apparatus (optional)

PROCEDURE

- ☐ Weight of sample as follows:

<u>Nominal Maximum Aggregate Size</u>	<u>Minimum Weight of Sample (g)</u>
1 1/2 in.	5000
3/4 in.	2500
3/8 in.	1000
No. 4 or smaller	300

- ☐ Sample dried to constant weight at $230 \pm 9^{\circ}\text{F}$
- ☐ Weight of sample determined
- ☐ Sample placed in container and covered with water
- ☐ Sample agitated sufficiently to separate particles finer than No. 200 sieve from coarser particles
- ☐ Wash water poured over nested sieves
- ☐ Procedure repeated until wash water is clear
- ☐ Material retained on nested sieves flushed to washed sample
- ☐ Washed aggregate dried to constant weight at $230 \pm 9^{\circ}\text{F}$
- ☐ Weight of sample determined

Calculation

[] Amount of material passing a No. 200 sieve by washing is calculated correctly to 0.1% as follows:

$$A = \frac{B-C}{B} \times 100$$

where:

A = percentage of material finer than No. 200 sieve by washing

B = original dry weight of sample, g

C = dry weight of sample after washing, g

NA - Not Applicable

X - Requires Corrective Action

√ - Satisfactory

Acceptance Technician

INDOT

Date

Comments
